



iwis Spike chains for the thermoform industry

iwis Specialist Precision Conveyor Chains

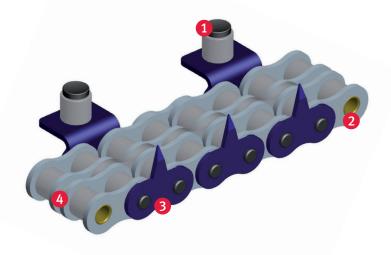
Our conveyor chains are developed to suit customer specific requirements and applications. They can be manufactured using standard components or specially developed products. With this in mind we present our uniquely developed **Thermoform** chains which are used throughout the World, offering precision, quality and longevity of life in all thermoformed packaging applications.

Product highlights:

- Specially designed guide roller and wear resistant studs offer precise film alignment.
- 2 Chemically hardened, easybreak shouldered pins increase wearlife and precision of operation.
- 3 Uniquely designed and specially hardened spike profiles offer the best solution for handling your Thermoform material and optimises the lifespan of the chain.
- Uniquely developed intermediate plate reduces lateral forces within the chain, thus reducing elongation and extending wearlife

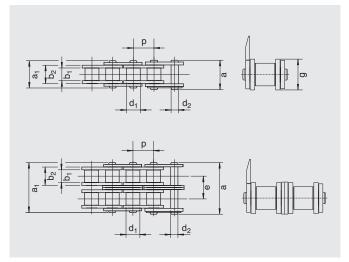
iwis offers a wide variety of conveyor chains

iwis conveyor chains can be customized to meet the specific requirements of your application. iwis not only offers a wide range of special straight and bent attachment plates, we can also help customers develop their own special designs.





Spike roller chains

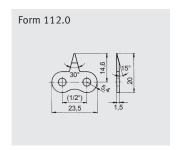




Available standard roller chains according to DIN:

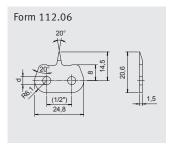
	Ref. no.	Pitch p	Pitch p (mm)	Breaking load F _B				Inner link			Outer link				Trans-
DIN ISO				iwis (N) ave.	Norm (N) min.	Bearing area f (cm²)	Weight/m q (kg/m)	b ₁ (mm) min.	b ₂ (mm) max.	g (mm) max.	a ₁ (mm) max.	a (mm) max.	Roller d ₁ (mm) max.	Pin d ₂ (mm) max.	verse
08 B-1	L 85 SL	1/2 x 5/16"	12,70	22.000	18.000	0,50	0,70	7,75	11,30	11,80	16,90	18,50	8,51	4,45	-
08 B-2	D 85 SL	1/2"	12,70	40.000	32.000	1,00	1,35	7,75	11,30	12,20	30,80	32,40	8,51	4,45	13,92

Examples of available special straight attachments plates:

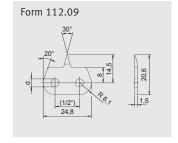


FL85SL with 112.0: **Art. 50002138**

FD85SL with 112.0: **Art. 50018836**



FD85SL with 112.06: **Art. 50019757**



FD85SL with 112.09: **Art. 50028230**

